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31 AMENDED CLAIMS

[received by the International Bureau on 19 December 1997 (19.12.97); original claims 1 and 3-13 amended; new claims 1-17 added; remaining claim unchanged (3 pages)]

The claims of the invention are as follows:

1. An aqueous coating composition comprising an anionically stabilised addition polymerised polymeric dispersion polymerised from a carboxylic acid containing ethylenically unsaturated monomer selected from acrylic acid and methacrylic acid, a hydrophobic aromatic ethylenically unsaturated high Tg monomer selected from styrene and alpha methyl styrene and an C_a - C_{12} acrylate ester monomer characterised in that the relative proportions of ethylenically unsaturated monomers are selected such that the following Equation 1 is satisfied:

where a = 2 - 13

b = weight percent hydrophobic aromatic high Tg monomerc = weight percent acrylic acid

d = weight percent methacrylic acid

and characterised in that the polymeric dispersion has Tg 30°C maximum.

- 2. An aqueous coating composition as defined in Claim 1 wherein the hydrophobic aromatic ethylenically unsaturated monomer is in the range 8 70%.
- An aqueous coating composition as defined in Claims 1 or 2 wherein the hydrophobic aromatic ethylenically unsaturated monomer is in the range 15-50%.
- An aqueous coating composition as defined in any one of Claims 1 to 3
 wherein the hydrophobic aromatic ethylenically unsaturated monomer is
 styrene.
 - 5. An aqueous coating composition comprising an anionically stabilised addition polymerised polymeric dispersion polymerised from a carboxylic acid containing ethylenically unsaturated monomer selected from acrylic acid and methacrylic acid, a hydrophobic aromatic ethylenically unsaturated high Tg monomer selected from styrene, alpha methyl styrene and vinyl toluene and an C_2 C_{12} acrylate ester monomer characterised in that the relative proportions of ethylenically unsaturated monomers are selected such that the following Equation I is satisfied:

$$a = 5 + b$$

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 $(c + d/2.4)^2$

I

where

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a = 2 - 13

b = weight percent hydrophobic aromatic high Tg monomer

c = weight percent acrylic acid

d = weight percent methacrylic acid

and further characterised in that the polymeric dispersion has Tg 30°C maximum and the maximum weight percent of acrylate ester monomer is 60%.

- 6. An aqueous coating composition as defined in any one of Claims 1 to 5 wherein a in Equation I is in the range 2.5 to 9.5.
- 7. An aqueous coating composition as defined in any one of Claims 1 to 6 wherein the weight majority of the carboxylic acid containing ethylenically unsaturated monomer is acrylic acid.
 - 8. An aqueous coating composition as defined in any one of Claims 1 to 7 wherein the Tg of the polymeric dispersion is 15°C minimum.
- 15 9. An aqueous coating composition as defined in Claim 8 wherein the Tg of the polymeric dispersion is -5 to 30°C.
 - 10. An aqueous coating composition as defined in any one of Claims 1 to 9 wherein the particle size of the polymeric dispersion is 200 nanometers (number average) maximum.
- 20 11. An aqueous coating composition as defined in Claim 10 wherein the particle size of the polymeric dispersion is 150 nanometers maximum.
 - 12. An aqueous coating composition as defined in Claim 10 wherein the particle size of the polymeric dispersion is 120 nanometers maximum.
- 13. An aqueous coating composition comprising a blend of low Tg and high Tg aqueous polymeric dispersions wherein the polymer dispersion with low Tg has a Tg less than 0°C and the polymer dispersion with high Tg has a Tg of at least 25°C and is as defined in any one of Claims 1 to 12 with the proviso that the Tg maximum limitation of Claim 1 is removed and vinyl toluene is included in Claim 1 as a further hydrophobic aromatic ethylenically unsaturated high Tg monomer and wherein the volume ratio of low Tg to high Tg polymer dispersion is from 0.4:1 to 3:1.
 - 14. An aqueous coating composition as defined in Claim 13 wherein the low Tg polymer dispersion is non-ionically stabilised.
 - 15. An aqueous coating composition as defined in Claim 13 wherein the low

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Tg polymer dispersion is as defined in any one of Claims 1 to 12 with the proviso that vinyl toluene is included in Claim 1 as a further hydrophobic aromatic ethylenically unsaturated high Tg monomer.

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- 16. An aqueous polymeric dispersion as defined in any one of Claims 1 to 12.
- 17. An aqueous polymeric dispersion as defined in any one of Claims 1 to 12 except that the polymeric dispersion has a Tg greater than 30°C but not more than 60°C and further characterised in that the weight majority of carboxylic acid containing ethylenically unsaturated monomer is acrylic acid.

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STATEMENT UNDER ARTICLE 19

Claims 1 and 3 to 13 are replaced by amended claims 1 and 3 to 17. Claim 2 is unchanged.